

Label Application Method:

The Surface:

Clean the surface. Remove oil, dust, wax, silicone lubricants or polymer residue. Clean with isopropyl alcohol if necessary. If applied to a curved surface, check with factory as to limitations for metal or plastic surfaces.

The Application:

Try not to touch adhesive. Roll liner back from label to minimize curling. Position and apply pressure with fingers or roller to bring adhesive in intimate contact with the mounting surface. Do not peel and re-apply. Optimum application temperature is 70° F. Colder surfaces may not promote sufficient "adhesive flow".

Performance:

The nature of most permanent adhesives is that they become stronger with age. Allow 48 hours before "peel testing". Approximately 50% of the bond occurs in 24 hours. 80% in 48 hours and the balance as function of additional time. We strongly recommend that you test adhesive samples in advance to insure that they meet your performance needs.

